

3M CO  
Form 3  
October 17, 2006

**FORM 3 UNITED STATES SECURITIES AND EXCHANGE COMMISSION**  
**Washington, D.C. 20549**

OMB APPROVAL

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**INITIAL STATEMENT OF BENEFICIAL OWNERSHIP OF SECURITIES**

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934,  
Section 17(a) of the Public Utility Holding Company Act of 1935 or Section  
30(h) of the Investment Company Act of 1940

(Print or Type Responses)

1. Name and Address of Reporting Person *		2. Date of Event Requiring Statement	3. Issuer Name <b>and</b> Ticker or Trading Symbol	
Â Woodward John K		(Month/Day/Year)	3M CO [MMM]	
(Last)	(First)	(Middle)	10/09/2006	
3M CENTER				4. Relationship of Reporting Person(s) to Issuer
(Street)				5. If Amendment, Date Original Filed(Month/Day/Year)
ST. PAUL,Â MNÂ 55144-1000				(Check all applicable)
(City)	(State)	(Zip)	<input type="checkbox"/> Director <input type="checkbox"/> 10% Owner <input checked="" type="checkbox"/> Officer <input type="checkbox"/> Other (give title below)    (specify below) VICE PRESIDENT ENGRG MFG & LOG	
				6. Individual or Joint/Group Filing(Check Applicable Line) <input checked="" type="checkbox"/> Form filed by One Reporting Person <input type="checkbox"/> Form filed by More than One Reporting Person

**Table I - Non-Derivative Securities Beneficially Owned**

1. Title of Security (Instr. 4)	2. Amount of Securities Beneficially Owned (Instr. 4)	3. Ownership Form: Direct (D) or Indirect (I) (Instr. 5)	4. Nature of Indirect Beneficial Ownership (Instr. 5)
Common Stock	9,776	D	Â
Common Stock	2,009	I	by 401k/PAESOP Trust

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

SEC 1473 (7-02)

**Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB control number.**

**Table II - Derivative Securities Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)**

1. Title of Derivative Security (Instr. 4)	2. Date Exercisable and Expiration Date (Month/Day/Year)	3. Title and Amount of Securities Underlying Derivative Security (Instr. 4)	4. Conversion or Exercise Price of Derivative	5. Ownership Form of Derivative Security:	6. Nature of Indirect Beneficial Ownership (Instr. 5)
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	Date Exercisable	Expiration Date	Title	Amount or Number of Shares	Security	Direct (D) or Indirect (I) (Instr. 5)	
Incentive Stock Option (right to buy)	05/09/2001	05/09/2010	Common Stock	2,306	\$ 43.35	D	Â
Incentive Stock Option (right to buy)	05/13/1998	05/13/2007	Common Stock	2,180	\$ 45.85	D	Â
Incentive Stock Option (right to buy)	05/12/1999	05/12/2008	Common Stock	2,142	\$ 46.675	D	Â
Incentive Stock Option (right to buy)	05/11/2000	05/10/2009	Common Stock	2,104	\$ 47.5	D	Â
Incentive Stock Option (right to buy)	05/08/2002	05/08/2011	Common Stock	1,704	\$ 58.625	D	Â
Non-Qualified Stock Option (right to buy)	05/14/2004	05/12/2013	Common Stock	9,320	\$ 61.85	D	Â
Non-Qualified Stock Option (right to buy)	12/17/2002	05/07/2010	Common Stock	2,504	\$ 63.075	D	Â
Non-Qualified Stock Option (right to buy)	12/04/2003	05/07/2010	Common Stock	3,892	\$ 63.2525	D	Â
Non-Qualified Stock Option (right to buy)	05/15/2003	05/14/2012	Common Stock	17,380	\$ 64.5	D	Â
Non-Qualified Stock Option (right to buy)	05/10/2006	05/10/2015	Common Stock	56,158	\$ 76.8	D	Â
Non-Qualified Stock Option (right to buy)	12/23/2005	05/06/2011	Common Stock	7,611	\$ 76.95	D	Â
Non-Qualified Stock Option (right to buy)	12/27/2006	05/06/2011	Common Stock	2,954	\$ 79.8	D	Â
Non-Qualified Stock Option (right to buy)	12/27/2006	05/13/2013	Common Stock	4,089	\$ 79.8	D	Â
Non-Qualified Stock Option (right to buy)	05/12/2005	05/09/2014	Common Stock	16,762	\$ 84.4	D	Â
Non-Qualified Stock Option (right to buy)	12/15/2004	05/11/2007	Common Stock	2,041	\$ 85.55	D	Â
Non-Qualified Stock Option (right to buy)	12/15/2004	05/12/2008	Common Stock	2,089	\$ 85.55	D	Â
Non-Qualified Stock Option (right to buy)	12/15/2004	05/11/2009	Common Stock	2,136	\$ 85.55	D	Â
Non-Qualified Stock Option (right to buy)	12/15/2004	05/06/2011	Common Stock	921	\$ 85.55	D	Â
Non-Qualified Stock Option (right to buy)	05/09/2007	05/09/2016	Common Stock	30,000	\$ 87.35	D	Â

## Reporting Owners

Reporting Owner Name / Address	Relationships			
	Director	10% Owner	Officer	Other
Woodward John K 3M CENTER ST. PAUL, MN 55144-1000	Â	Â	Â VICE PRESIDENT ENGRG MFG & LOG	Â

## Signatures

By: GeorgeAnn Biros For: John Karl  
Woodworth

10/17/2006

\_\_Signature of Reporting Person

Date

## Explanation of Responses:

\* If the form is filed by more than one reporting person, *see* Instruction 5(b)(v).

\*\* Intentional misstatements or omissions of facts constitute Federal Criminal Violations. *See* 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *See* Instruction 6 for procedure.

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